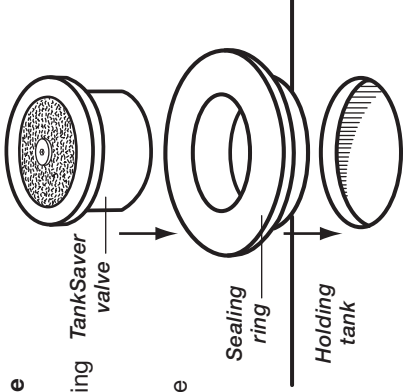


# TankSaver® Holding Tank Relief Valve Instructions

**Install on top surface of holding tank where accessible and the free flow of air into the valve is not restricted.**

1. Drill a 3-inch (76mm) hole in a flat spot on top of holding tank with a 3-inch hole saw.
2. Insert rubber sealing ring into 3-inch hole.
3. Lubricate the inside surface of the sealing ring and the outside surface of the TankSaver valve with liquid dishwashing detergent.
4. Insert the TankSaver valve into the sealing ring.



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